

# Idahoan Foods, LLC

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## SPECIFICATIONS FOR IDAHOAN® REAL MASHED POTATOES Item #29700 00313 (12/26.0oz) Issued: February 28, 2014

### I. PRODUCT DESCRIPTION

Idahoan® REAL Mashed Potatoes are processed from sound, well peeled and trimmed 100% Idaho® Potatoes. The product complies with the provisions of the Federal Food, Drug and Cosmetic Act and Amendments.

### II. INGREDIENTS

Idaho® potatoes, salt, vegetable oil (contains one or more of the following: canola, soybean, cottonseed, sunflower), nonfat dry milk, monoglycerides, calcium stearoyl lactylate, spice, artificial color, natural and artificial flavors, sodium acid pyrophosphate (preserve freshness), sodium bisulfite (preserve freshness), citric acid (preserve freshness) and mixed tocopherols added to protect freshness.

### III. FINISHED PRODUCT REQUIREMENTS

#### A. Packaged Product

1. Color - shall possess a bright, uniform, rich potato color which may vary from cream to creamy yellow.
2. Defects - not more than 15 per 100 grams greater than 1/16".
3. Bulk Index - 230-280 ml/100g
4. Moisture - 9.0% maximum
5. Sulfite (as SO<sub>2</sub>) - 350 ± 150 ppm
6. Reducing Sugars - not more than 3% by weight.
7. Bacteriological -

Standard Plate Count	50,000/g maximum
Coliform	50/g maximum
E. Coli	Negative
Coagulase (+) Staph.	Negative
Yeast and Mold	100/g maximum

#### B. Prepared Product

1. Color – typical, cooked, rich, potato color ranging from cream to creamy yellow. No objectionable darkening 2 hours after preparation.
2. Texture – typical, creamy, fluffy, mashed potato texture-free from gumminess and pastiness.
3. Flavor and Aroma – normal, cooked, buttery, potato flavor and aroma. Free from objectionable foreign flavors and odors.

**IV. PACKAGING**

Product is packaged in a 12/26.0oz moisture and gas resistant poly bag.

**V. SHELF LIFE & STORAGE INFORMATION**

The shelf life of Idahoan Real Mashed Potatoes is approximately 12 months from date of packaging code (imprinted on the package), when stored away from direct heat, in a cool, dry location, away from strong contaminating odors. Storage conditions should not exceed 80°F and 60% R.H.

**VI. NLEA NUTRITION**

Serving Size: ¼ cup dry mix (23g)  
½ cup prepared

		%DV
Calories	80	
Calories from Fat	10	
Total Fat	1g	1%
Saturated Fat	0g	0%
Trans Fat	0g	
Cholesterol	0mg	0%
Sodium	310mg	13%
Potassium	240mg	7%
Total Carbohydrate	17g	6%
Dietary Fiber	1g	6%
Sugars	1g	
Protein	2g	
Vitamin A		0%
Vitamin C		6%
Calcium		2%
Iron		2%

**VII. ALLERGENS**


Milk and Soy.

**VIII. CERTIFICATION**

Dairy Kosher. This product is manufactured and certified dairy kosher under the supervision of the Kashruth Division of the Union of Orthodox Jewish Congregations of America.

Halal. This product is manufactured and certified halal under the supervision of IFANCA.

**IX. TECHNICAL APPROVAL**

  
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Ryan Carter, VP R&D

**February 28, 2014**  
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Date